



GREWIN INDUSTRIAL GROUP CO.,LTD.

TEL/WhatsApp: +86 18622096679

Mail: admin@coilwindingmachinechina.com

Web:www.coilwindingmachinechina.com



NAME: GWM70 Toroidal transformer coil winding machine



SPECIFICATION:

TECHNICAL DATA/技术数据:

COMBINATIONS/机器结合
21 Interchangeable heads/可互换机头
4 Slider heads /边滑器式机头 VU10, VU20, VU30, VU40
5 Gear rack heads/齿条式机头 VU0, VU1, VU2, VU3, VU4
5 Belt heads/皮带式机头 VU60, VU100, VU200, VU200-V, VU300
7 Taping head/包带机头 VU0/B, VU1/B, VU2/B, VU3/B, VU4/B, VU200/B, VU300/B
6 Roller tables/滚子台架 VU111, VU111-V, VU112, VU222, VU222-V, VU332

PRODUCTION 产品项目	MM	INCH/AWG
Single wire size 单线径	0.3-1.8	44 -11
Bifilar wire size 双线径	2× 1.8	2× 13 _{1/2}
Finished core O.D. 完成外径	5.0-320	0.2 – 13
Finished core I.D. 完成内径	From 1.5	From 0.06
Finished core height 完成铁心高度	Upto 150	Upto 5.9
Tape size 包带尺寸	4 -30	0.05-1.18

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MACHINE INTRODUCTION:

The GWM70 is a Hi-tech bench machine with PLC control and a LCD display with 4 text lines and incorporates GWM70's modular system with interchangeable heads and roller tables. It is designed with superior components; PLC control, servomotor for head drive and precision stepper motor for core drive, interface for PC. The user friendly PLC software guides the operator thru the programming with clear text commands. It is easy to operate the machine. Typical jobs for the GWM70 are general taping and winding jobs as well as sophisticated applications.

MACHINE FEATURES:

1.CONTROLLER

PLC CONTROL WITH SOFTWARE

LANGUAGES: EN.CH./ PLC

2.DISPLAY

LCD-DISPLAY WITH BACKGROUND ILLUMINATION: CONTINUOUS
READ

OUT OF OPERATION DETAILS

3.PRESETS

60 PROGRAMS,

EACH PROGRAM CONTAINS OF 8 SEQUENCES

4.PROGRAMMING

USER FRIENDLY TEXT COMMANDS

5.DATA MEMORY AND OUTPUT

INTERFACES FOR PC

INTERFACE FOR SOFTWARE

UPDATES/PC

6.WINDING SPEED

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UP TO 1800 RPM

SEPARATELY PROGRAMMABLE LOAD SPEED

SEPARATELY PROGRAMMABLE WIND SPEED

7.CORE DRIVE

STEPPER MOTOR 0,30 KW

8.WIRE PITCH CONTROL

FULLY AUTOMATIC PITCH CHANGE, PROGRAMMABLE IN STEPS OF
0,001mm

9.CORE INDEX & REVERSE CONTROL

FULLY AUTOMATIC

10.ACCELERATION & DECELERATION

FULLY AUTOMATIC

11. STOPS FOR TAPS

AUTOMATIC

12. SECTOR & BANK WINDING CONTROL

FULLY AUTOMATIC

13. WINDING HEAD DRIVE

SERVO MOTOR 0,8 KW

14.TAPING OPERATION

FULLY AUTOMATIC

15.SUPPLY VOLTAGES

230 (110 AND 240) VOLT, 50 HZ AC

16.MACHINE SIZE AND WEIGHT

800×700 MM 110 KG NET, 130 KG GROSS

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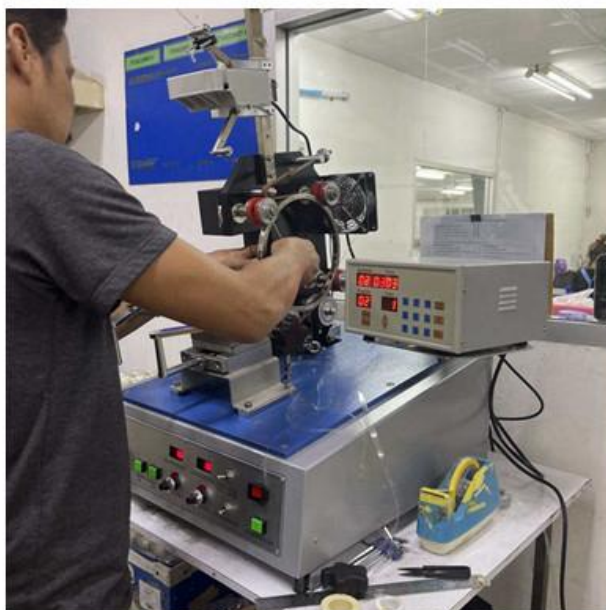
PRACTICAL APPLICATION :

TRAINING CUSTOMER TO OPERATE WINDING MACHINE :

- 1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the Hook Type Transformer Winding Machine.

Provide free consultation about production process technology of electronic products.

- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.



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PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

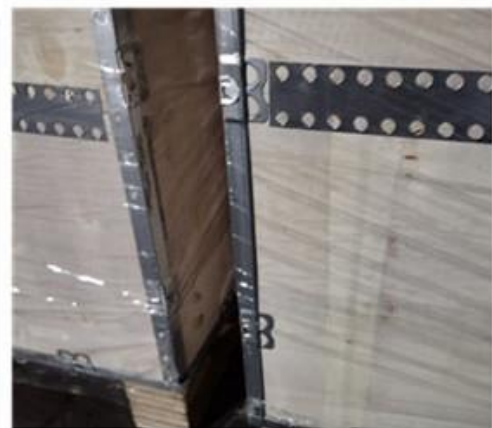
1.General package(Paper carton or plastic bag): For small equipped parts for Hook Type Transformer Winding

Machine, Package it with form and pack paper to guarantee unbroken during the transport.

2.Wooden case package: For larger scale Hook Type Transformer Winding

Machine,we have special skilled

carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



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FACTORY:

WeGREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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